Operating Instructions

Explosion-proof LED-Light Fitting

Series e855…

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The safety of people and equipment in hazardous areas depends on the observance of all safety standards. Exact knowledge about all applicable regulations and standards is mandatory for installation maintenance and repair of explosion proof equipment, especially

- the determinations of IEC/EN 60079-14 and IEC/EN 60079-17 for maintenance of explosion-proof appliances
- the generally accepted rules of the technical side
- the national rules for prevention of accidents and for safety standards
- the safety instructions of these operating instructions
- the characteristic data on the type plate and the instruction plates

1. Safety Instructions

- The light fitting must be selected in accordance with the specified protection rating and installed in compliance with the installation regulations.
- The light fitting must be protected against overvoltage, overcurrent, short circuits and other electrical failures and must be maintained in accordance with the applicable regulations.
- The light fitting must be operated in an undamaged condition only.
- The light fitting may only be opened if it has been disconnected from the mains supply completely.
- The non-stationary use of the light fitting as well as any other inappropriate usage is prohibited.
- The operation of the light fitting is allowed within its assessment thresholds only.
- In regard to the minimum and maximum admissible ambient temperature potential sources of cold and heat (e.g. direct heat or solar radiation, cooling units) have to be considered.
- If the light fitting is subject to particular stresses - chemical, mechanical, thermal and electrical, as well as vibrations or moisture - prior consultation with Adolf Schuch GmbH is required.
- Every structural modification will cause dangerous situations and consequently the certification of this light fitting will be null and void. So it is not allowed to drill through the housing for installation purposes.
- **Caution - Risk of electrostatic discharge!**
  Fitting to be cleaned with damp cloth only!
- **In areas where there is a risk of accidental electrostatic charge (e.g. by passing by) the light fitting must be protected by appropriate measures.**
- **The light fitting is not allowed to be installed in process areas where strong electrical fields may occur (i.e. HV Sparkling Electrodes or Particle Streams). Reason is to avoid any electrostatic charge of the light fitting itself.**
- Replace damaged parts by original spare parts from the Adolf Schuch GmbH only.
- LED-reflector with mounted LED-modules and Electronic control gear of this light fitting must be replaced by A. Schuch GmbH, by a service technician who is instructed from Schuch or by any other person with equivalent qualification only.
  It is not allowed to replace the individual LED-modules of this light fitting.

2. Operating Advice

- Because of the chemical resistance use only a damp cloth for cleaning the light fitting. If necessary with a mild and solvent-free cleaning agent.
- Against penetration of humidity into the light fitting a special Ex breathing gland is often quite effective. It is allowed to use an Ex breathing gland which is released by the Adolf Schuch GmbH only. If using such a gland, its operating instructions must be taken into account, as well as the influence on the permissible ambient temperature and the Ingress protection of the light fitting.
- A through wiring system in explosion-proof light fittings can also be installed at a later stage by using original components of the Adolf Schuch GmbH only.
- Any application of the light fitting that is incorrect or even forbidden will lead to the fact that the manufacturer's warranty is lost.
- The diffuser panels above the LED boards must not be removed.
- LED are sensitive electronic components. Please ensure that the LED are protected against mechanical and electrostatic attacks whenever the light fitting is open. For this reason the LED must not be touched either.
- Due to harmful gases and other corrosive substances (e.g. ammoniac, sulphur- or chlorine compounds) it may come to damages of the LEDs. Depending on the substance, the concentration, the temperature and the dwell time, damages up to total black-out are possible. This may occur also to fittings with high degree of protection. The suitability of the light fitting for the respective application can only be checked by running a test at site.

- Due to a high inrush current when switching on the light fitting, the number of light fittings which can be connected to a single fused circuit is limited (Possible number of light fittings per circuit breaker see section 3, Technical Data).
- All DALI dimmable light fittings have two additional terminals marked „DA“. Lines to the control terminals must be mains voltage proof.
- In case of versions for connection to central power supply systems (ZB), the type of operation (Stand-by operation = 0; Maintained operation = 1) must be permanently marked on the type plate of the light fitting (see illustration).

Z	*	****

Delivery status

Z	**0**	****

Stand-by operation

Z	**1**	****

Maintained operation

3. Technical Data

Series: e855
Explosion-proof LED-Light Fittings for operating in hazardous areas of zones 1, 2, 21 and 22.

Explosion protection: Ⓔx II 2 G Ex eb mb q IIC T4 Gb (standard version)
Ⓔx II 2 G Ex db eb mb q IIC T4 Gb (with isolating switch)
Ⓔx II 2 D Ex op is tb IIIC T80 °C Db

Certification: IBExU17ATEX1132X
IECEx IBE 17.0037X

Rated voltage: 220…250 V AC; 50 … 60 Hz (standard version)
176…275 V DC (standard version)

Isolation class: I

Ingress protection: IP66 (When using an Ex breathing gland see section 2)

Ambient temperature: -30 °C … +60 °C

Energy efficiency class: This light fitting contains a light source of the energy efficiency class: C

Power consumption: The power consumption of the LED is dependent on production fluctuations as well as on the service temperature.
This is why just reference values can be given as follows:
e855. L05: ca. 5 W
e855. L10: ca. 10 W
e855. L20: ca. 18 W

Possible number of light fittings per circuit breaker*:

Type	B 10 A	B 16 A	C 10 A	C 16 A
e855 ...	11	19	19	32

*) Typical values; possible deviations depending on make, cable impedance and temperature

Locking: central; actuated by a 13 mm Hexagon socket key (ext. Ø: 18 mm max.)

Cable entry: Bore: 25 mm -0/+0,5; Wall thickness: 5,5 mm
If supplied: Ex cable gland with thread size M25 x 1.5
Sealing range: 8 - 17 mm (for 10 - 17 mm remove the small sealing ring)
Torques: Connection thread 3 Nm; Pressing screw 2 Nm
Torque of Ex locking screw: 5 Nm

If other cable glands are used, their operating instructions must be observed!

Connection per terminal: Ampacity: 16 A max. (At maximum current load, a cross section of 2.5 mm² is required)

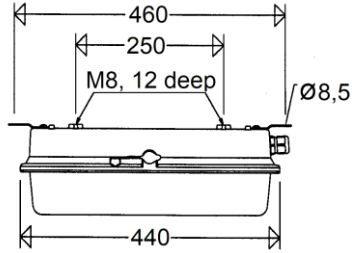
Clamping range: 2 x 1 - 4 mm² max.
Required stripping length: 10 - 11 mm

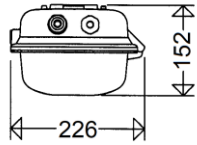
For special versions, the information on the enclosed information sheet must be observed!

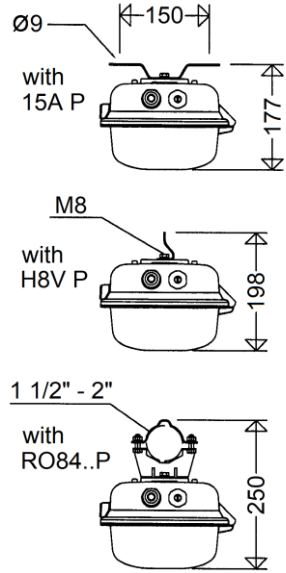
Looping: Ambient temperatures over +50 °C limitations to be considered (see type plate)

Operation position: in any direction - except upwards light output

Dimensions:
(all measures in mm)







4. Installation



- The safety of this light fitting is only guaranteed as long as it is operated within its assessment threshold. Installation and maintenance must be done in accordance with the respective regulations!
- The installation of explosion-proof light fittings must be done by Ex-skilled electricians only!
- In regard to the minimum and maximum admissible ambient temperature potential sources of cold and heat (e.g. direct heat or solar radiation, cooling units) have to be considered!
- The application of this light fitting in an explosive dust atmosphere is depending on the properties of the surrounding dust. Please ensure that there will be an adequate difference between the maximum surface temperature of the fitting and the glowing and the ignition temperature of the respective dust!
- The light fitting must be mounted in the instructed operation position (see section 3, Technical Data)!

4.1 How to open the light fitting

- Turn the hexagon socket at the locking side of the light fitting in direction of the arrow ”Open”
- Open the diffuser

4.2 Electrical connection

- Turn the wing nuts of the reflector by 90° so that the reflector can be removed from the housing.
- Screw the Ex cable glands and Ex locking screw supplied with the fitting into the borings of the housing by using the lock nuts (Torques see section 3, Technical Data).
- After mounting the light fitting housing insert the connection cable through the Ex cable gland. An inlaid dust protective disc, if existing, must be removed before.
- Fasten the pressing screw of the Ex cable gland (Torque see section 3, Technical Data).



- Outside the light fitting appropriate measures (e.g. pull relief clips) must be taken to protect the connection cable from twist and it must be ensured that no tensile forces react on the wiring and the Ex cable gland!
- The diameter of the connection cable must correspond to the sealing range of the Ex cable gland (see section 3, Technical Data)!
- Ex cable glands that are not used for cable entry must be closed with the enclosed closure plug! An inlaid dust protective disc, if existing, must be removed before.
- The conductors must not be damaged when skinning resp. stripping the cable!
- When stripping the cable special attention needs to be paid to the correct length of the conductor end sections (see section 3, Technical Data)!

- Connect the conductors to the right terminals as per marking.



- It is important to ensure that the bare conductor is fully inserted into the terminal and that no cable insulation is clamped!

- Put the reflector into the housing and position it correctly. Then lock it by use of the wing nuts.

4.3 Replacing LED and electronic gear

LED-reflector with mounted LED-modules and Electronic control gear of this light fitting must be replaced by A. Schuch GmbH, by a service technician who is instructed from Schuch or by any other person with equivalent qualification only. The replacement requires prior consultation of the A. Schuch GmbH.
It is not allowed to replace the individual LED-modules of this light fitting.

4.4 How to close the light fitting

- put the diffuser into the hinges and push it into the housing.
- Turn the hexagon socket at the locking side of the light fitting in direction of the arrow ”Close”.
- After closing the light fitting take care that the whole gasket is effective.

5. Commissioning

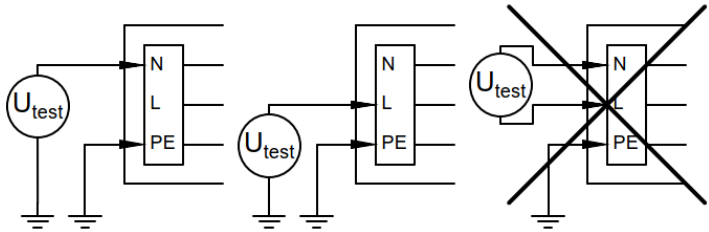
Before commissioning this explosion-proof lighting fitting please check and ensure that:

- the light fitting has been installed according to the regulations and in the allowed operating position.
- the Ex cable glands resp. Ex locking screws are securely fixed in the housing (Torques see section 3, Technical Data).

- the pressing screw of every Ex cable gland is tightened with the required torque (Torques see section 3, Technical Data).
- the connection cable has been firmly installed and is not subject to any tension whatsoever.
- the bare conductor is fully inserted into the terminal and that no cable insulation is clamped.
- the light fitting is closed correctly.
- all gaskets are effective.
- the light fitting is not damaged whatsoever.

5.1 Isolation measurement

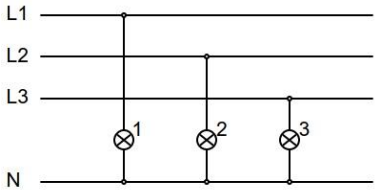
For measuring the isolating resistance the test voltage must be put on between the outer conductor and the earth conductor or between the neutral conductor and the earth conductor only.



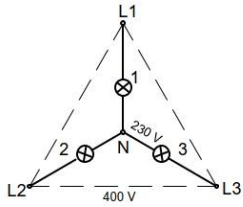
After finishing the isolation test the conductor between the mains and the light fitting must be reconnected safely. Before starting operation the connection of the neutral conductor must be safe for avoiding any damage whatsoever of the electronic control gear caused by any inadmissible excess-voltage in case of an unbalanced mains load. (see section 5.2)

5.2 Electronic gear in 3-phase-operation

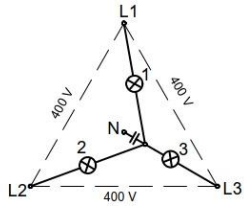
The diagram shows the wiring for light fittings or light fitting groups in 3-phase circuits and with a common neutral conductor N.



Light fittings with electronic gear



OK



fault

If the common neutral conductor is interrupted and voltage is present, then light fittings or groups of light fittings may be exposed to unacceptably high voltages and consequently the electronic gear may be destroyed.

6. Maintenance

6.1 Repair- and maintenance works



- For applications in dusty atmospheres the light fitting must be cleaned before opening!
- Ensure that there will be no dust getting into the light fitting while it is open!
- Replace damaged parts by original spare parts from the Adolf Schuch GmbH only!

Spare Parts:
Due to the rapid development of LED technology, LED components quickly become obsolete and are no longer available. In order to be able to determine and offer suitable components nevertheless, in addition to the complete type designation the serial number of the light fitting must be stated when enquiring about spare parts. The serial number is printed on the type plate of the light fitting – on the bottom left.

6.2 Cleaning the light fitting



➤ Danger of ignition due to electrostatic charging at the plastic parts of the light fitting! For cleaning the housing and cover outside and inside and for cleaning internal plastic components use only cold or lukewarm water (if necessary with a mild cleaning agent) together with a viscose sponge or a soft fibrous-free cloth!

Pay attention to the following in case of application of this light fitting in dusty atmospheres:
Dust deposits show heat-insulating properties and thus reduce the service life of the light fitting. It is necessary to clean the fitting from dust regularly. In case the dust layer may be higher than 5 mm it must be ensured that the surface temperature of the light fitting does not exceed the maximum permissible surface temperature of the specific dust considering the thickness of the dust layer. The dust layer must not exceed 50 mm at any time.

6.3 Regular maintenance work



➤ Follow the instructions of section 6.1!

Explosion-proof light fittings need regular maintenance according to the national rules of the country they are installed. Especially components which are important for the Explosion Category have to be carefully checked. Therefore it must to be checked very carefully:

- glass, housing and gaskets for any kind of damages.
- the correct installation and tightness of Ex cable glands and Ex locking screws (Torques see section 3, Technical Data).
- all parts of plastic inside the light fitting to attend to colour change, deformation and damaging.
- the tight fit of the conductor and the condition of the cable insulation.
- that the light fitting is closed correctly and the gasket is effective.

The test certificates are ready to be loaded down from our homepage - www.schuch.de - or we shall send it on request.

EU-Konformitätserklärung
EU-Declaration of Conformity
Déclaration UE de Conformité

SCHUCH

Bezeichnung des Betriebsmittels Name of product Nom du produit	**e 855. L...**
Beschreibung des Betriebsmittels Description of product Description du produit	**Explosionsgeschützte Leuchte** Explosion-proof luminaire Luminaire antidéflagrant
EG/EU-Baumusterprüfbescheinigung EC/EU type examination certificate Attestation d'examen CE/UE de type	**IBExU 17 ATEX 1132X** IBExU - Institut für Sicherheitstechnik GmbH (0637) Fuchsmühlenweg 7, D-09599 Freiberg
Relevante EU-Richtlinie Relevant EU directive Directive UE importante	**2014/34/EU ATEX-Richtlinie (ABL L 96 29.03.2014 S. 309)** 2014/34/EU ATEX Directive (OJ L 96 29.03.2014 S. 309) 2014/34/UE Directive ATEX (JOUE L 96 29.03.2014 S. 309)
Angewandte Normen Applied standards Normes appliquées	**EN IEC 60079-0:2018/AC:2020, EN 60079-5:2015, EN IEC 60079-7:2015+A1:2018, EN 60079-18:2015, EN IEC 60079-31:2024 EN IEC 60598-1:2021, EN IEC 60598-2-1:2021**
Relevante EU-Richtlinie Relevant EU directive Directive UE importante	**2014/30/EU EMV-Richtlinie (ABL L 96 29.03.2014 S. 79)** 2014/30/EU Electromagnetic compatibility (OJ L 96 29.03.2014 S. 79) 2014/30/UE Compatibilité électromagnétique (JOUE L 96 29.03.2014 S. 79)
Angewandte Normen Applied standards Normes appliquées	**EN IEC 55015:2019+A11:2020, EN IEC 61000-3-2:2019+A1:2021, EN 61000-3-3:2013+A1:2019+A2:2021+A2:2021/AC:2022, EN 61547:2009**
Relevante EU-Richtlinie Relevant EU directive Directive UE importante	**2011/65/EU RoHS-Richtlinie (ABL L 174 01.07.2011 S. 88)** 2011/65/EU RoHS-Directive (OJ L 174 01.07.2011 S. 88) 2011/65/UE Directive RoHS (JOUE L 174 01.07.2011 S. 88)
Angewandte Normen Applied standards Normes appliquées	**EN IEC 63000:2018**

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We hereby declare in our sole responsibility that the product above complies with the requirements of the specified directives and standards.
Nous déclarons de notre seule responsabilité que le produit mentionné ci-dessus est conforme aux exigences des directives et des normes indiquées.

Adolf Schuch GmbH - Mainzer Str. 172, 67547 Worms, GERMANY

Worms, 26.03.2026
Ort und Datum
Place and date
Lieu et date

Nicolai Wolf
Geschäftsführer
Managing director
le directeur

EU-Konformitätserklärung
EU-Declaration of Conformity
Déclaration UE de Conformité

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Managing director
le directeur

Misprints, modifications and errors are excepted